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Please cancel claim 2

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Please cancel claim 5

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Please add new claims 10 – 16 as follows:

10. (New) The protective fabric substrate of claim 1 wherein the warp yarns per inch is greater than the fill yarns per inch.

11. (New) The protective fabric substrate of claim 10 wherein the warp yarns per inch is at least 1.5 times the fill yarns per inch.

12. (New) The protective fabric substrate of claim 6 wherein the warp yarns per inch is greater than the fill yarns per inch.

13. (New) The protective fabric substrate of claim 12 wherein the warp yarns per inch is at least 1.5 times the fill yarns per inch.

14. (New) The protective fabric substrate as claimed in claim 1 further including a repeatedly interrupted coating of epoxy resin material providing flexure points to the fabric substrate at the areas of interruption.

15. (New) The protective fabric substrate as claimed in claim 6 further including a repeatedly interrupted coating of epoxy resin material providing flexure points to the fabric substrate at the areas of interruption.

16. (New) A method for making a protective fabric substrate comprising the steps:
providing a fabric substrate suitable for coating with an epoxy resin, said fabric comprising a plurality of warp yarns densely interwoven with a plurality of fill yarns wherein the denier of the fill yarn is greater than the denier of the warp yarn,